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Synthesis of Constrained 4-(Phosphonomethyl)Phenylalanine Derivatives As Hydrolytically Stable Analogs of *O*-Phosphotyrosine.

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Abstract: In order to elucidate the role of protein tyrosine phosphorylation involved in various intracellular signaling pathways, peptides containing O-phosphotyrosine have been developed. However, in order to improve the stability of the phosphorylated amino acid, we have designed some years ago a hydrolytically stable analogue, the 4-(phosphonomethyl)phenylalanine (Pmp). Introduced in peptide sequences, this residue, which is resistant to phosphatase action, was shown also able to inhibit substrate recognition by protein targets. With the aim to design peptidomimetics endowed with improved affinity and selectivity, we report in this study the synthesis of five new sterically hindered amino acids derived from Pmp. These modifications include α -methyl, β -methyl, β -dimethyl substitutions, α , β -cyclization of Pmp and methyl substitution on the phosphonomethyl group of Pmp.

INTRODUCTION

Phosphorylation and dephosphorylation of proteins on tyrosine residues play essential roles in signal transduction pathways such as cellular growth differentiation and transformation, 1,2 These post-translational events allow specific recognition of proteins and are modulated by two kinds of enzymes, the phosphorylating protein tyrosine kinase (PTKase) and the dephosphorylating protein tyrosine phosphatase (PTPase), 3.4 Moreover, dysfunctioning of these pathways may induce cellular diseases like neoplastic transformation, 5.6 Therefore, in order to elucidate the molecular mechanisms involved in the recognition of the peptide or protein substrates by these enzymes and also in order to develop new pharmacological agents, competitive peptides corresponding to such tyrosine phosphorylated sequences have already been synthesized. 7-9 4-(phosphonomethyl) phenylalanine (Pmp), 10.11 a hydrolytically stable analogue of O-phosphotyrosine that we have developed for this purpose was introduced in several of these peptides. 12-17 Different protecting groups and synthetic pathways have been reported to prepare the Pmp residue and its precursors, 15-19 Recently, synthesis of fluoro and hydroxy 4-(phosphonomethyl)phenylalanine were also reported, 20-24 with the aim of modifying the second ionization constant of Pmp phosphonate group (pKa₂ = 7.1), which is significantly higher than that of the parent phosphate (pKa₂ = 5.7). Thus, this decreased acidity was shown to slightly reduce the affinity of the phosphonopeptide as compared with its native O-phosphorylated analogue in the case of SH2 targets, 25

On the other hand, numerous structure-activity analyses of short bioactive peptides have shown that constrained peptides are expected to bind their target more tightly, as their binding occurs with a smaller decrease in the conformational entropy than the binding of unconstrained analogues. The general approaches used consist in the replacement of L-amino acids by their D-isomers, cyclization of linear peptides or modifications of peptide side chains. ^{26,27} Linear, as well as cyclic small peptides containing D- or L-Pmp residue have been synthesized as conformationally constrained potential inhibitors of O-phosphopeptide-SH2 domain interactions. ^{13,28-30} Since amino acid side chains provide the major recognition sites, structural features that could influence the side chain rotations could modulate the peptide topography and subsequently its biological properties. Thus, in this paper, we report the synthesis of sterically constrained new unnatural amino acids as derivatives of Pmp. These amino acids might stabilize particular backbone conformations when

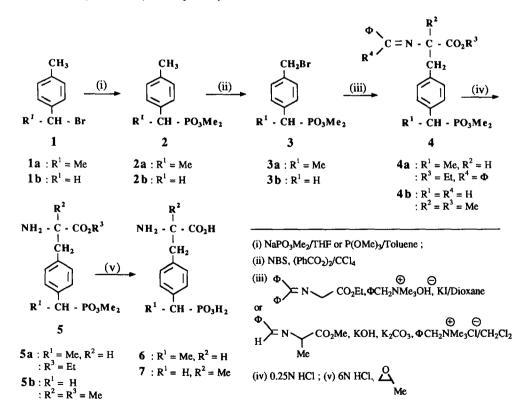
incorporated in peptide sequences. These modifications include α -methyl, β -methyl, β -dimethyl substitutions, α , β -cyclization of Pmp and methyl substitution on the phosphonomethyl group of Pmp.

The first four new amino acids are able to fix primarily χ_1 and χ_2 rotation angles. (Torsional angles are defined in ref. ³¹) Essentially only the two conformations with χ_2 ranging \pm 90° are allowed for the aromatic ring of these amino acids. ³² Moreover, the amino acid with C^{α} methyl substitution restricts the Φ , Ψ angles of the backbone and χ_1 rotation of the side chain. ^{33,34} β-methyl substitution bias χ_1 to the possible angles of -60°, \pm 180° or + 60°. ³⁵ C^{β} -dimethyl substitution is more constrained and restricts aromatic ring flipping (χ_2) as well as χ_1 rotation. ²⁷ Compound 27, which cyclizes C^{α} and C^{β} in a high torsionally constrained cyclopropyl ring, completely blocks χ_1 angle. ²⁷ Amino acid 6 with methyl substitution on the phosphonomethyl group of Pmp was synthesized to verify the influence of steric hindrance and electronic effects of the methyl group near the phosphonate on the recognition with SH2 domain.

RESULTS AND DISCUSSION

The synthesis of Pmp with appropriate protections for solid-phase peptide synthesis has already been achieved in our laboratory by the alkylation of Schiff base derived from glycinate with substituted benzyl bromide, followed by hydrolysis and amino group protection. 16,30

In this paper, amino acids 6 and 7 with methyl substitution on phosphonomethyl group or α -carbon were prepared following a similar synthetic pathway which is outlined in Scheme 1.



Scheme 1. Chemical synthetic pathway to constrained phosphonomethylphenylalanine derivatives 6 and 7.

Substituted benzyl bromides 1a and 1b were converted into phosphonates 2a and 2b by a reaction with sodium dimethylphosphite and trimethylphosphite respectively. 1a, which was prepared quantitatively by bromination of 1-(4-methylphenyl)ethanol with bromotrimethylsilane in mild conditions, did not react with trimethylphosphite due to the steric effect of methyl substitution and therefore the use of the more reactive reagent sodium dimethylphosphite was necessary to prepare 2a. The para-methyl group of 2a and 2b was then brominated with N-bromosuccinimide to form 3a and 3b. Phase-transfer catalytic alkylation of Schiff bases derived from alaninate and glycinate with 3a and 3b respectively provided 4a and 4b. 4a was prepared by the general method using diphenylketimine of glycinate. However, 4b could not be obtained under these conditions, but instead was prepared using the more reactive schiff base aldimine of alaninate under anhydrous conditions as described by Jiang et al. 36 Due to their hydrolytic liability, 4a and 4b were directly hydrolyzed in 0.25N HCl to yield 5a and 5b and subsequently purified. Hydrolysis of 5a and 5b in refluxing 6N HCl provided amino acids 6 and 7 after treatment with propylene oxide.

Due to steric hindrance brought about by the α - and β -substitutions, amino acids 15, 21 and 27 could not be synthesized by the procedure described above. Instead, they were prepared by the synthetic pathways which are outlined in Scheme 2 using different α,β -unsaturated formyl amino acids.

Compounds 10 (10a, 10b and 10c) were prepared by condensation of the appropriate ketones or aldehyde (8a, 8b and 8c) with ethyl isocyanoacetate 9. 37

Interestingly, ¹H NMR spectra of compound **10a** revealed the presence of a mixture of Z and E-isomers in a 1:1 ratio. Chemical shift assignments for both isomers were obtained in a straightforward manner using NOESY experiments, since NOE crosspeaks indicate nuclei which are spatially close. Therefore, the assignment of the signals corresponding to the Z and E forms was based on the observation of strong NOE crosspeaks between 3-CH₃ (2.0 ppm) and NH (9.7 ppm) for the E-isomer and between NH (9.2 ppm) and H2',6' aromatic protons (7-7.1 ppm) for the Z-isomer. In addition, as expected NOE crosspeaks between 3-CH₃ (2-2.1 ppm) and H2',6' aromatic protons (7-7.1 ppm) and between 4'-CH₃ (2.25 ppm) and H3',5' aromatic protons (7-7.1 ppm) were observed for both isomers. Moreover, this mixture of Z and E-isomers was subsequently separated by chromatography and the ¹H NMR spectra of the separated isomers were in accordance with the previous assignment.

Compound 10c was obtained as a 2:1 mixture of geometrical isomers which was not separated. The assignment of the proton resonances of both isomers was also performed using NOESY experiment. As in the case of 10a, the crosspeak observed between H-3 (6.72 ppm) and NH (10.08 ppm) allowed to assign the E configuration to the minor isomer, while the crosspeak observed between NH (9.72 ppm) and H2',6' aromatic protons (7.50 ppm) allowed to assign the Z configuration to the major isomer. Other expected crosspeaks were also observed for both isomers.

Hydrogenation of 10a (mixture of isomers) yielded 12, which was then brominated with NBS to provide 13. Compounds 12 and 13 have quite similar R_f values on TLC, and therefore unpurified 13 was submitted to Arbuzov reaction to provide 14. After purification, 14 was hydrolyzed in refluxing 6N HCl to give amino acid 15.

Isocyano compounds 11b and 11c obtained by dehydratation of 10b and 10c were used to prepare compounds 21 and 27. Since the addition of the Grignard reagent methyl magnesium to 11 happened at the carboxylate group and not at the conjugated C=C double bond, ³⁸ 11a could not be used to prepare 21. Therefore, 11b was prepared and the Michael addition of (4-methyl)-phenylmagnesium bromide to this compound provided 16. Selective hydrolysis ³⁹ of 16 yielded 17, which was acetylated by acetic anhydride.

(i) KOtBu/THF; (ii) Ph₃P, NEt₃, CCl₄/CHCl₃; (iii) H₂/Pd - C; (iv) NBS, (PhCO₂)₂/CCl₄; (v) P(OMe)₃/Toluene; (vi) 6N HCl; (vii) CH₃ \bigcirc MgBr/Et₂O; (viii) HCl/EtOH - H₂O; (ix) Ac₂O, NEt₃; (x) Me₂S(O)CH₂/DMSO, THF; (xi) Boc₂O, NEt₃/DMF.

Scheme 2. Chemical synthetic pathways of constrained phosphonomethylphenylalanine derivatives 15, 21 and 27.

The acetamide 18 was then brominated and after Arbuzov reaction afforded 20, whose hydrolysis in 6N HCl provided the final amino acid 21. In order to prepare compound 27, 11c was derived from 10c (mixture of Z and E isomers) and crystallized as yellow crystals containing only 11c as Z isomer. The Michael type addition of dimethylsulfoxonium methylide ³⁹ ((CH₃)₂S+(O)-CH₂) (prepared in situ ⁴⁰) to 11c, followed by cyclization with elimination of DMSO yielded 22, which was then selectively hydrolyzed to form 23. After Boc protection, compound 24 was brominated and submitted to Arbuzov reaction followed by hydrolysis in 6N HCl to provide amino acid 27. Starting from 11c as Z isomer, we could expect to obtain a couple of enantiomers. However, the complexity of NMR spectra of intermediate compounds indicated that each of them exists as two couples of diastereoisomers. This result suggested that the formation of the cyclopropyl ring might proceed by a two-step reaction (addition and elimination).

Preparation of these constrained new unnatural amino acids with appropriate protections in order to allow their use for solid phase peptide synthesis is now in progress in our laboratory.

EXPERIMENTAL SECTION

 1 H NMR spectra were recorded on a Brüker Ac 270 spectrometer at 270 MHz. Chemical shifts were given in ppm with HMDS as internal standard. In the case of compounds 10a and 10c, 2D spectra were recorded at 293K with 2048 data points, 512 t_1 increments and 64 scans per t_1 increment. After zero filling and double Fourier transformation, base-line corrections were performed in both dimensions. Digital resolution in the final transformed spectra was usually 5.883 Hz/point in the $ω_2$ and $ω_1$ dimensions. NOESY spectra were recorded with mixing time of 200 msec. Mass spectra were recorded on a double focusing VG7°-250 spectrometer equipped with a FAB gun. Melting points were determined on an Electrothermal apparatus and are uncorrected. Purity of compounds and reaction progress were checked on precoated plates of silica gel (60 F₂₅₄, 0.2 mm thick, Merck). Flash chromatography was performed on silica gel 60A (230-400 mesh, Merck).

1-(1-bromoethyl)-4-methylbenzene (1a)

Bromotrimethylsilane (5.23 ml, 39 mmol) was added dropwise to the solution of 1-(4-methylphenyl)ethanol (3 g, 22 mmol) in CHCl₃ (150 ml) at -10°C under N₂. The reaction mixture was stirred at -10°C for 2 hours. Evaporation of solvent yielded 1a as a colorless oil (4.39 g, 100%). 1 H NMR (CDCl₃) δ : 1.97(d, 3H, J=7Hz, CH₃-CH), 2.28(s, 3H, CH₃-Ar), 5.15(g, 1H, J=7Hz, CH₃-CH), 7.10 and 7.28(d, 4H, J_{AB}=8Hz, Ar).

Dimethyl [1-(4-methylphenyl)ethyl]phosphonate (2a)

The solution of dimethylphosphite (1.10 ml, 12 mmol) in anhydrous THF (10 ml) was added dropwise to the suspension of sodium hydride (80% in mineral oil, 0.30 g, 12.5 mmol) in anhydrous THF (10 ml) at room temperature over 15 min. Then 1a (2.00 g, 10 mmol) in anhydrous THF (20 ml) was introduced dropwise at room temperature. The reaction mixture was then refluxed for 24 hours. After solvent evaporation, the residue was subjected to extractive work up (EtOAc/H₂O) to give crude product, which was purified by chromatography (EtOAc/n-hexane 3/1 as eluent) and provided 2a (1.80 g, 60%) as a colorless oil. R_f (EtOAc/c-hexane 4/1)0.27. 1 H NMR (CDCl₃) δ : 1.47 and 1.54(d, 3H, J=8Hz, CH₃-CH), 2.28(s, 3H, CH₃-Ar), 3.08 and 3.20(q, 1H, J=8Hz, CH₃-CH), 3.47 and 3.63(d, 6H, J=9.5Hz, 2xOCH₃), 7.10 and 7.28(d, 4H, J_{AB}=8Hz, Ar), Anal. calc. for C₁₁H₁₇O₃ : C, 57.89 ; H, 7.51. Found : C, 57.78 ; H, 7.62.

Dimethyl [(4-methylphenyl)methyl]phosphonate (2b)

4-methylbenzyl bromide (1b) (10 g, 54 mmol) and trimethyl phosphite (20 ml, 162 mmol) were refluxed in toluene (25 ml) overnight. After solvent evaporation, the residue was purified by chromatography (EtOAc/n-hexane 1/5 as eluent) to yield 2b as a colorless oil (9.07 g, 78%). R_f(EtOAc/n-hexane 3/1)0.31. ^{1}H NMR (CDCl₃) δ : 2.25(s, 3H, CH₃-Ar), 3.08(d, 2H, J=21Hz, CH₂-P), 3.60(d, 6H, J=12Hz, 2xOCH₃), 7.09(m, 4H, Ar). Anal. calc. for C₁₀H₁₅O₃P : C, 56.07 ; H, 7.06. Found : C, 56.18 ; H, 7.27.

Dimethyl [[1-(4-bromomethyl)phenyl]ethyl]phosphonate (3a)

Dibenzoylperoxide (0.025 g, 0.10 mmol) was added in portions to the suspension of 2a (0.5 g, 2.2 mmol) and N-bromosuccinimide (0.390 g, 2.2 mmol) in CCl₄ (5 ml). The mixture was refluxed 3 hours and then cooled to 10° C, the floating solid (succinimide) removed by filtration and the filtrate was washed with water and brine and then dried with anhydrous sodium sulfate. The residue obtained after evaporation of solvent was purified by flash chromatography (EtOAc/c-hexane 8/1 as eluent) to provide 3a as a colorless oil (0.54 g, 80%). $R_f(EtOAc/c-hexane 8/1)0.30$. 1 H NMR (CDCl₃) δ : 1.48 and 1.55(d, 3H, J=8Hz, CH₃-CH), 3.12 and 3.19(q, 1H, J=8Hz, CH₃-CH), 3.51 and 3.65(d, 6H, J=10Hz, 2xOCH₃), 4.42(s, 2H, CH₂Br), 7.28-7.32(m, 4H, Ar). Anal. calc. for $C_{10}H_{16}BrO_3P$: C, 43.02; H, 5.25. Found: C, 43.17; H, 5.30.

Dimethyl [[(4-bromomethyl)phenyl]methyl]phosphonate (3b)

As described for **3a**, **2b** (4.00 g, 18.7 mmol) was brominated and the crude product was purified by chromatography (EtOAc/n-hexane 3/1 as eluent) to yield **3b** as a white solid (3.92 g, 72%). R_f (EtOAc/n-hexane 3/1)0.19, mp 55-7°C. ¹H NMR (DMSO-d6) δ : 3.21(d, 2H, J=22Hz, CH₂-P), 3.55(d, 6H, J=10Hz, 2xOCH₃), 4.64(s, 2H, CH₂-Br), 7.20-7.38(m, 4H, Ar). Anal. calcd for $C_{10}H_{14}BrO_3P$: C, 40.97 ; H, 4.81. Found : C, 40.91 : H, 4.93.

Ethyl 4-(1-dimethylphosphono)ethyl-D,L-phenylalaninate (5a)

Benzyltrimethylammonium hydroxide (40% aqueous solution) (0.75 ml, 1.5 mmol) was added dropwise to a dioxane solution of 3a (0.50 g, 1.6 mmol), KI (0.03 g, 0.18 mmol) and ethyl [N-(diphenylmethylene)]glycinate (0.40 g, 1.5 mmol) at 10°C. The mixture was then brought to ambient temperature and stirred 4 hours. The reaction mixture was diluted with water (5 ml) and extracted with EtOAc. After evaporation of solvent, the residue containing 4a was dissolved in ethyl ether (5 ml) without purification and 6 ml 0.25N HCl aqueous solution was added. This two-phase solution was stirred at room temperature overnight. Then the aqueous phase was separated, neutralized with saturated aqueous solution of sodium bicarbonate and was subjected to extractive work up (CH₂Cl₂) to provide crude product, which was purified by chormatography (CH₂Cl₂/MeOH 20/1 as eluent) to yield 5a as a colorless oil (0.38 g, 71%). R_f (CH₂Cl₂/MeOH 9/1)0.45. 1 H NMR (CDCl₃) δ : 1.18(t, 3H, J=8Hz, CH₃CH₂O), 1.45 and 1.52(d, 3H, J-7Hz, CH₃-CH), 2.90-3.20(m, 3H, CH₂-Ar, CH₃-CH-Ar), 3.48 and 3.63(d, 6H, J=12Hz, 2xOCH₃), 3.95(m, 1H, CH-NH₂), 4.16(q, 2H, J=8Hz, CH₃CH₂O), 7.03-7.28(m, 4H, Ar). Anal. calc. for C₁₅H₂₄NO₅P: C, 54.70; H, 7.34; N, 4.25. Found: C, 54.55; H, 7.32; N, 4.30.

Methyl α-methyl-4-(dimethylphosphonomethyl)-D,L-phenylalaninate (5b)

The solution of **3b** (0.91 g, 3.1 mmol) in anhydrous CH₂Cl₂ (2 ml) was added to a suspension of methyl (N-benzylidene)alaninate (0.50 g, 2.6 mmol), potassium hydroxide (0.22 g, 3.9 mmol), potassium carbonate

(1.07 g, 7.7 mmol) and benzyltrimethylammonium chloride (0.06 g, 0.2 mmol) in anhydrous CH₂Cl₂ (4 ml). The mixture was stirred at room temperature overnight and the solids were removed by filtration. The solvent was removed by evaporation and the residue obtained was dissolved in ethyl ether (6 ml) and 0.25N HCl aqueous solution (7 ml). This two-phase solution was stirred at room temperature overnight. The aqueous phase was then separated and neutralized by saturated aqueous solution of sodium bicarbonate and subjected to extractive work up (CH₂Cl₂) to give an oily crude product, which was purified by chromatography (CH₂Cl₂/MeOH 20/1 as eluent) to provide 5b as a colorless oil (0.63 g, 65%). R_f (CH₂Cl₂/MEOH 9/1)0.10. ¹H NMR (DMSO-d6 + TFA) δ : 1.15(s, 3H, CH₃-C-NH₂), 2.68 and 2.81(d, 2H, I_{AB} =13Hz, CH₂-C-NH₂), 3.16(d, 2H, I_{AB} =13Hz, C

Ethyl 2-(formylamino)-3-(4-methylphenyl)-2-butenoate (10a)

Ethyl isocyanoacetate (9) (2.4 ml, 22 mmol) in anhydrous THF (5 ml) was added dropwise to the suspension of potassium tert-butoxide (2.60 g, 23 mmol) in anhydrous THF (15 ml) at 0°C. Stirring was continued for 15 min, (4-methyl)acetophenone (8a) (3.0 g, 22 mmol) in anhydrous THF (5 ml) was introduced dropwise at 0°C. The mixture was then warmed up to room temperature gradually and stirred for 3 hours. After solvent evaporation, water was added and the solution was neutralized with acetic acid to pH 6 and subjected to extractive work up (CH₂Cl₂). The organic extract was evaporated to yield 8a as a yellow solid (5.2 g, 95%). The geometrical isomers (Z/E ~ 1/1) were separated by chromatography (EtOAc/c-hexane 1/1 as eluent). MS m /_e(M+1)+248. Anal. calc. for C₁₄H₁₇NO₃ : C, 68.08 ; H, 6.93 ; N, 5.67. Found : C, 68.06 ; H, 6.83 ; N, 5.51. *E-Isomer*. R_f(EtOAc/c-hexane 1/1)0.16, mp 215-216°C. 1 H NMR (DMSO-d6) δ : 0.76(t, 3H, J=8Hz, CH₃CH₂O), 2(s, 3H, CH₃-C=), 2.24(s, 3H, CH₃-Ar), 3.74(q, 2H, J=8Hz, CH₃CH₂O), 7.00(d, 2H, J=7Hz, 2'-6' aromatic protons), 7.10(m, 2H, 3'-5' aromatic protons), 10.05(s, 1H, CHO), 9.70(s, 1H, NH). *Z-Isomer*. R_f(EtOAc/c-hexane 1/1)0.34, mp 86-87°C. 1 H NMR (DMSO-d6) δ : 1.15(t, 3H, J=8Hz, CH₃CH₂O), 2.10(s, 3H, CH₃-C=), 2.25(s, 3H, CH₃-Ar), 4.10(q, 2H, J=8Hz, CH₃CH₂O), 7.1(m, 4H, Ar), 7.78(s, 1H, CHO), 9.2(s, 1H, NH).

Ethyl 2-(formylamino)-3-methyl-2-butenoate (10b) 37

As described for 10a and starting from acetone (3.7 ml, 50 mmol), the residue obtained from extractive work up was triturated with n-hexane to yield 10b as a yellow solid (5.16 g, 50%). $R_f(EtOAc/n-hexane 1/5)0.42$, mp 77-79°C. ¹H NMR (DMSO-d6) δ : 1.15(t, 3H, J=8Hz, CH₃CH₂O), 1.70(s, 3H, ¹CH₃-C=), 1.90(s, 3H, ²CH₃-C), 4.02(q, 2H, J=8Hz, CH₃CH₂O), 7.95(s, 1H, CHO), 9.29(s, 1H, NH).

Ethyl 2-(formylamino)-3-(4-methylphenyl)-2-propenoate (10c)

As described for preparation of **10a** and starting from 4-methylbenzaldehyde (5.47 g, 44.2 mmol), the residue obtained from extractive work up was purified by chromatography (EtOAc/n-hexane 1/3 as eluent) to provide **10c** as a white maxy solid (7.30 g, 69%). $R_f(EtOAc/n-hexane 1/1)0.62$. MS $^{m}/_e(M+1)^+234$. Anal. calc. for $C_{13}H_{15}NO_3$: C, 66.94; H, 6.48; N, 6.00. Found: C, 66.88; H, 6.52; N, 5.72. ^{1}H NMR (DMSOd6) δ *E-isomer*: 1.05(t, 3H, J=7Hz, CH₃CH₂O), 2.23(s, 3H, CH₃-Ar), 4.05(q, 2H, J=7Hz, CH₃CH₂O), 6.72(s, HC=C), 7.10(m, 4H, Ar), 10.05(s, 1H, CHO), 10.08(s, 1H, NH); **Z-isomer**: 1.19(t, 3H, J=7Hz, CH₃CH₂O), 2.27(s, 3H, CH₃-Ar), 4.12(q, 2H, J=7Hz, CH₃CH₂O), 7.20(m, 3H, HC=C, 3'-5' aromatic protons), 7.50(d, 2H, J=9Hz, 2'-6' aromatic protons), 10.16(s, 1H, CHO), 9.72(s, 1H, NH).

Ethyl 2-isocyano-3-methyl-2-butenoate (11b) 37

The solution of 10b (5.16 g, 22.10 mmol), triphenylphosphine (7.20 g, 27.5 mmol), triethylamine (3.20 ml, 22.10 mmol) and tetrachlorocarbon (2.21 ml, 22.10 mmol) in anhydrous chloroform (30 ml) was refluxed 4 hours. Solvent was evaporated and a small quantity of ethyl ether was added to precipitate triphenylphosphinoxide formed in the reaction. The precipitate was filtered off and the filtrate concentrated and treated with ethyl ether. The procedure of precipitation was repeated several times and the oily residue obtained from the evaporation of the filtrate was purified by chromatography on basic Al_2O_3 (Et₂O/n-hexane 1/3 as eluent) to yield 11b as a yellow oil (2.85 g, 60%). R_f (EtOAc/n-hexane 1/5)0.91. ¹H NMR (DMSO-d6) δ : 1.19(t, 3H, J=7Hz, CH₃CH₂O), 2.05(s, 3H, 1 CH₃-C=), 2.19(s, 3H, 2 CH₃-C=), 4.18(q, 2H, CH₃CH₂O).

Ethyl 2-isocyano-3-(4-methylphenyl)-2-propenoate (11c)

As described for preparation of 11b, 11c was obtained as a yellow needle crystalline solid (3.80 g, 59%). $R_f(EtOAc/n-hexane\ 1/3)0.61$, mp 73-75°C. ¹H NMR (DMSO-d6) δ *Z-isomer* : 1.25(t, 3H, J=7Hz, CH₃CH₂O), 2.32(s, 3H, CH₃-Ar), 4.25(q, 2H, J=7Hz, CH₃CH₂O), 7.31 and 7.80(d, 4H, J_{AB}=8Hz, Ar), 7.70(s, 1H, HC=C). Anal. calc. for $C_{13}H_{13}NO_2$: C, 72.54 ; H, 6.09 ; N, 6.51. Found : C, 72.64 ; H, 6.17 ; N, 6.33.

Ethyl N-formyl-B-methyl-4-methyl-D,L-phenylalaninate (12)

Palladium (10% on charcoal, 1.0 g) was added to the solution of 10a (mixture of Z and E isomers 2.00 g, 10.1 mmol) in ethanol (10 ml). The mixture was hydrogenated at 1 atm for 3 hours. The catalyst was then filtered off and the solvent evaporated to yield crude product, which was purified by chromatography (EtOAc/n-hexane 2/1 as eluent) to provide 12 (1.80 g, 89%). R_f (EtOAc/n-hexane 3/1)0.58. ^{1}H NMR (DMSO-d6) δ : 0.90 and 1.15(tm, 6H, CH₃CH₂O, CH₃-CH-Ar), 2.20(s, 3H, CH₃-Ar), 3.02(m, 1H, CH₃-CH-Ar), 3.82 and 4.04(q, 2H, CH₃CH₂O), 4.42(m, 1H, CH-NH), 7.02(m, 4H, Ar), 7.02 and 7.97(s, 1H, CHO), 10.21 and 10.55(d, 1H, NH). MS $^{m}/_{e}$ (M+1)+250. Anal. calc. for $C_{14}H_{19}NO_3$: C, 67.47; H, 7.63; N, 5.62. Found: C, 66.98; H, 7.64; N, 5.56.

Ethyl 2-isocyano-3-methyl-3-(4-methylphenyl)-butanoate (16)

4-Bromotoluene (3.79 g, 22.2 mmol) in anhydrous ethyl ether (20 ml) was added dropwise to the refluxing suspension of magnesium turning (0.54 g, 22.2 mmol) and one crystal of iodine in 10 ml anhydrous ethyl ether. The mixture was refluxed for 2 hours and then cooled to 0°C. A solution of 11b (2.30 g, 11.1 mmol) in anhydrous ethyl ether (10 ml) and anhydrous petroleum ether (10 ml) was then introduced dropwise to the already prepared Grignard reagent. Brown tar formed and the mixture was stirred at 0°C for 30 min. 20% aqueous acetic acid solution was then dropped in untill tar disappeared. The clear brown solution was then subjected to extractive work up (ethyl ether) and after evaporation of ethyl ether, the residue was purified by chromatography (EtOAc/n-hexane 1/10 as eluent) to yield 16 as a yellow oil (1.33 g, 49%). R_f (EtOAc/n-hexane 1/10)0.31. 1 H NMR (DMSO-d6) δ : 0.92(t, 3H, J=8Hz, CH₃CH₂O), 1.34(s, 3H, 1 CH₃-C-Ar), 1.37(s, 3H, 2 CH₃-C-Ar), 2.21(s, 3H, CH₃-Ar), 3.93(q, 2H, J=8Hz, CH₃CH₂O), 4.90(s, 1H, CH-NC), 7.10 and 7.26(d, 4H, 1 A_B=8Hz, Ar).

Ethyl B,B-dimethyl-4-methyl-D,L-phenylalaninate hydrochloride (17)

14N HCl ethanol solution (5 ml) was added water (0.085 ml, 4.70 mmol) and cooled to 0°C. The solution of 16 (0.89 g, 3.62 mmol) in ethanol (5 ml) was introduced dropwise. The reaction mixture was then brought to room temperature and stirred 2.5 hours. Solvent was removed and residue triturated with ethyl ether to provide 17 as a white solid (0.81 g, 82%), mp 109-112°C. 1 H NMR (DMSO-d6) δ : 0.90(t, 3H, J=8Hz, CH₃CH₂O), 1.32(s, 3H, 1 CH₃-C-Ar), 1.35(s, 3H, 2 CH₃-C-Ar), 2.25(s, 3H, CH₃-Ar), 3.90(q, 2H, J=8Hz, CH₃CH₂O), 4.09(s, 1H, CH-NH₂), 7.10 and 7.23(d, 4H, 2 A_B=8Hz, Ar), 10.37(bs, 3H, NH₃+). MS m /_e(M+1)+236.

Ethyl N-acetyl-B, B-dimethyl-4-methyl-D, L-phenylalaninate (18)

A solution of 17 (0.50 g, 2.94 mmol) and triethylamine (0.61 ml, 4.41 mmol) in 10 ml acetic anhydride was stirred at room temperature for 3 hours. The reaction mixture was then concentrated in vacuo and the residue dissolved in ethyl acetate. This ethyl acetate solution was washed with saturated sodium bicarbonate aqueous solution, water, brine and dried with sodium sulfate. Evaporation of solvent gave 18 as a colorless solid (0.80 g, 97%). $R_f(EtOAc/n-hexane\ 3/1)0.56$, mp 105-107°C. 1H NMR (DMSO-d6) δ : 0.88(t, 3H, J=8Hz, CH₃CH₂O), 1.22(s, 3H, 1CH_3 -C-Ar), 1.28(s, 3H, 2CH_3 -C-Ar), 1.75(s, 3H, CH₃C=O), 2.20(s, 3H, CH₃-Ar), 3.80(q, 2H, J=8Hz, CH₃CH₂O), 4.59(d, 1H, J=9Hz, CH-NH), 7.04 and 7.20(d, 4H, J_{AB}=8Hz, Ar), 7.93(d, 1H, J=9Hz, CH-NH). Anal. calc. for $C_{16}H_{23}NO_3$: C, 69.29; H, 10.36; N, 5.05. Found: C, 69.41; H, 10.32; N, 5.00.

Ethyl 1-isocyano-2-(4-methylphenyl)-cyclopropane-1-carboxylate (22)

Anhydrous dimethyl sulfoxide (18 ml) was added dropwise to the mixture of trimethyloxosulfonium iodine (3.98 g, 18.1 mmol) and sodium hydride (80% in mineral oil, 0.63 g, 20.9 mmol) under nitrogen at room temperature. Stirring was continued about 30 min untill hydrogen evolution ceased and a milky-white mixture formed. Then the mixture was cooled at 10° C and 11c (3.00 g, 16.9 mmol) in anhydrous THF (36 ml) was added dropwise. The reaction mixture was brought to room temperature, stirred 1 hour, and then stirred at 70° C for another 1 hour. Diluted with water (70 ml), the reaction mixture was extracted with ethyl ether (50 ml x 4) and after evaporation of solvent, the residue was purified by chromatography (EtOAc/n-hexane 1/5 as eluent) to yield 22 as a colorless oil (1.67 g, 52%). R_f (EtOAc/n-hexane 1/5)0.45. 1 H NMR (DMSO-d6) δ : $1.20(t, 3H, J=7Hz, CH_3CH_2O), 2.00$ and $2.23(q, 2H, CH_2-CH-Ar), 2.25(s, 3H, CH_3-Ar), 3.05(t, 1H, J=9Hz, CH_2CH-Ar), 4.18(q, 2H, J=7Hz, CH_3CH_2O), 7.17 and 7.20(d, 4H, J_AB=8Hz, Ar). MS <math>^{m}$ (M+1)+230. Anal. calc. for C_{14} H₁₅NO₂: C, 73.34; H, 6.59; N, 6.11. Found: C, 73.32; H, 6.66; N, 6.06.

Ethyl 1-amino-2-(4-methylphenyl)-cyclopropane-1-carboxylate hydrochloride (23)

As described for 17 and starting from 22 (1.00 g, 4.36 mmol), 23 was yielded as a white solid (1.07 g, 96%). Mp 197°C(dec.). 1 H NMR (DMSO-d6) δ : 1.20(t, 3H, J=7Hz, CH₃CH₂O), 1.85(d, 2H, J=9Hz, CH₂-CH-Ar), 2.25(s, 3H, CH₃-Ar), 2.95(t, 1H, J=9Hz, CH₂-CH-Ar), 4.19(q, 2H, J=7Hz, CH₃CH₂O), 7.05 and 7.22(d, 4H, J_{AB}=8Hz, Ar), 10.55(bs, 3H, NH₃+). MS $^{\rm m}/_{\rm e}$ (M+2)+221.

Ethyl 1-(N-tert-butoxylcarbonyl)amino-2-(4-methylphenyl)-cyclopropane-1-carboxylate (24)

Di-*tert*-butyl-dicarbonate (1.02 g, 4.69 mmol) was added to a DMF solution of **23** (0.60 g, 2.35 mmol) and triethylamine (0.78 ml, 5.63 mmol) at 0°C. The mixture was brought to room temperature and stirred overnight. After evaporation of DMF in vacuo the residue was dissolved in EtOAc and the solution was washed with 10% citric acid solution, water, brine and dried with Na₂SO₄. Solvent was removed by evaporation and the residue triturated with n-hexane yielded **24** as a white solid (0.62 g, 82%). R_f(EtOAc/n-hexane 1/5)0.24, mp 120-122°C. ¹H NMR (DMSO-d6) δ : 0.98 and 1.16(s, 9H, tBu), 1.15(m, 3H, CH₃CH₂O), 1.53(m, 2H, CH₂-CH-Ar), 2.19 and 2.20(s, 3H, CH₃-Ar), 2.83(m, 1H, CH₂-CH-Ar), 4.05(m, 2H, CH₃CH₂O), 6.95-7.05(m, 4H, Ar), 7.16(s, 1H, NH). MS $^{\text{m}}$ /_e(M+1)+320. Anal. calc. for C₁₈H₂₅NO₄ : C, 67.69 ; H, 7.89 ; N, 4.38. Found : C, 67.61 ; H, 7.92 ; N, 4.33.

Ethyl N-formyl-\(\text{B-methyl-4-(dimethylphosphono)}\)methyl-D,L-phenylalaninate (14)

As described for 3a and starting from 12 (0.50 g, 2.0 mmol), the crude product ethyl N-formyl-ß-methyl-4-bromomethyl-D,L-phenylalaninate (13), was treated without purification following the procedure described for preparation of 2b. The product obtained from this Arbuzov reaction was purified by chromatography (EtOAc/MeOH 98/2 as eluent) to provide 14 as a colorless oil (0.51 g, 71%). $R_f(EtOAc/MeOH 98/2)0.16$. ¹H NMR (DMSO-d6) δ : 0.90 and 1.16(tm, 6H, CH₃CH₂O, CH₃-CH-Ar), 3.15(m, 2H, CH₂-P), 3.52(d, 6H, J=10Hz, 2xPOCH₃), 3.85 and 4.02(q, 2H, CH₃CH₂O), 4.45(m, 1H, CH-NH), 7.17(m, 4H, Ar), 7.85 and 7.98(s, 1H, CHO), 10.26 and 10.57(d, 1H, NH). MS $m/_e(M+1)$ +358.

Ethyl N-acetyl-6, B-dimethyl-4-(dimethylphosphono) methyl-D, L-phenylalaninate (20)

As described for 14 and starting from 18 (0.77 g, 2.78 mmol). The crude product was purified by flash chromatography (EtOAc/n-hexane/MeOH 2/3/0.2 as eluent) to yield 20 as a yellow oil (0.58 g, 54%). R_f(EtOAc/n-hexane/MeOH 2/3/0.2)0.12. 1 H NMR (DMSO-d6) δ : 0.89(t, 3H, J=8Hz, CH₃CH₂O), 1.25(s, 3H, 1 CH₃-C-Ar), 1.28(s, 3H, 2 CH₃-C-Ar), 1.75(s, 3H, CH₃-C=O), 3.16(d, 2H, J=20Hz, CH₂-P), 3.53(d, 6H, J=11Hz, 2xPOCH₃), 3.79(q, 2H, J=8Hz, CH₃CH₂O), 4.60(d, 1H, J=9Hz, CH-NH), 7.12-7.25(m, 4H, Ar), 7.98(d, 1H, J=9Hz, CH-NH). MS m /_e(M+1)+386. Anal. calc. for C₁₈H₂₈NO₆P· 0.75 H₂O : C, 54.20 ; H, 7.45 ; N, 3.51. Found : C, 54.19 ; H, 7.58 : N, 3.48.

Ethyl 1-(N-tert-butoxylcarbonyl)amino-2-(4-bromomethyl)phenyl-cyclopropane-1-carboxylate (25)

As described for **3a** and starting from **24** (0.49 g, 1.53 mmol), the crude product was purified by chromatography (EtOAc/n-hexane 1/3 as eluent) to give **25** as a white solid (0.72 g, 72%). R_f (EtOAc/n-hexane 1/3)0.23, mp 142-144°C. ¹H NMR (DMSO-d6) δ : 0.97 and 1.10(s, 9H, tBu), 1.15(m, 3H, CH₃CH₂O), 1.59(m, 2H, CH₂-CH-Ar), 2.90(q, 1H, CH₂-CH-Ar), 4.05(m, 2H, CH₃CH₂O), 4.50 and 4.51(s, 2H, CH₂Br), 7.09 and 7.29(m, 4H, Ar). MS $^{m}/_{e}$ (M)+398.

Ethyl 1-(N-tert-butoxylcarbonyl)amino-2-[4-(dimethylphosphono)methyl]phenyl-cyclopropane-1-carboxylate (26)

As described for 2b and starting from 25 (0.20 g, 0.50 mmol), the crude product was purified by chromatography (EtOAc/n-hexane/MeOH 2/3/0.2 as eluent) and triturated with n-hexane to provide 25 as a

white solid (0.15 g, 68%). R_f (EtOAc/n-hexane/MeOH 2/3/0.2)0.20, mp 110-113°C. 1 H NMR (DMSO-d6) δ: 0.90 and 1.16(s, 9H, tBu), 1.15(m, 3H, CH₃CH₂O), 1.55(m, 2H, CH₂-CH-Ar), 2.85(m, 1H, CH₂-CH-Ar), 3.20 and 3.18(d, 2H, J=22Hz, CH₂-P), 3.51 and 3.52(d, 6H, J=9Hz, 2xPOCH₃), 4.07(m, 2H, CH₃CH₂O), 7.10(m, 4H, Ar), 7.21(s, 1H, NH). MS $^{m}/_{e}$ (M+1)+428.

4-(1-Phosphono)ethyl-D,L-phenylalanine hydrochloride (6)

5a~(0.20~g,~0.6~mmol) was dissolved in 5 ml 6N HCl and the mixture was refluxed for 6 hours. Water was removed by vacum pump and the residue was dissolved in ethanol (5 ml). Propylene oxide was progressively added to the ethanolic solution untill complete precipitation. The precipitate was collected by filtration and washed with ethyl ether to provide 6 as a white solid (0.10 g). Mp 209°C(dec.). ¹H NMR (DMSO-d6 + TFA) δ : 1.37-1.42(d, 3H, J=8Hz, CH₃-CH-P), 2.97-3.16(m, 3H, CH₃-CH-P, CH₂-Ar), 4.15(m, 1H, CH-NH₂), 7.12-7.16(m, 4H, Ar), 10.28(bs, 3H, NH₃+). MS $^{m}/_{e}$ (M+1)+274.

α-methyl-4-phosphonomethyl-D,L-phenylalanine hydrochloride (7)

Following the procedure described for preparation of 6, starting from 5b (0.20 g, 0.6 mmol), 7 was obtained as a white solid (0.07 g). Mp 255°C(dec.). 1 H NMR (DMSO-d6 + TFA) δ : 1.42(s, 3H, CH₃-C-NH₂), 2.98(d, 2H, J=22Hz, CH₂-P), 2.95 and 3.08(m, 2H, CH₂-Ar), 7.10 and 7.22(d, 4H, Ar), 10.24(bs, 3H, NH₃+). MS $^{\text{m}}$ /_c(M+1)+274.

B-methyl-4-phosphonomethyl-D,L-phenylalanine hydrochloride (15)

Following the procedure described for preparation of **6**, starting from **14** (0.20 g, 0.66 mmol), **15** was obtained as a white solid (0.10 g). Mp 236°C(dec.). ¹H NMR (DMSO-d6 + TFA) δ : 1.31(d, 3H, J=8Hz, CH₃-CH-Ar), 2.97(d, 2H, J=23Hz, CH₂-P), 3.23(m, 1H, CH₃-CH-Ar), 4.00(m, 1H, CH-NH₃+), 7.11-7.22(m, 4H, Ar), 10.28(bs, 3H, NH₃+). MS $^{m}l_e$ (M+1)+274.

8,8-dimethyl-4-phosphonomethyl-D,L-phenylalanine hydrochloride (21)

Following the procedure described for preparation of 6, starting from 20 (0.55 g, 1.4 mmol), 21 was obtained as a white solid (0.36 g). Mp 219°C(dec.). 1 H NMR (DMSO-d6 + TFA) δ : 1.38(s, 3H, 1 CH₃-C-Ar), 1.40(s, 3H, 2 CH₃-C-Ar), 3.02(d, 2H, J=22Hz, CH₂-P), 4.16(d, 1H, J=5Hz, CH-NH₃+), 7.29 and 7.36(d, 4H, J_{AB}=7Hz, Ar), 10.03(s, 3H, NH₃+). MS m / $_{e}$ (M+1)+288.

1-amino-2-(4-phosphonomethyl)phenyl-cyclopropane-1-carboxylic acid hydrochloride (27)

Following the procedure described for preparation of 6, starting from 26 (0.10 g, 0.25 mmol). 27 was obtained as a white solid (0.046 g). Mp 209°C(dec.). 1 H NMR (D₂O + TFA) δ : 1.72(m, 1H, 1 CH₂-CH-Ar), 1.88(m, 1H, 2 CH₂-CH-Ar), 3.00(d, 2H, J=21Hz, CH₂-P), 3.05(m, 1H, CH₂-CH-Ar), 7.12(m, 4H, Ar). MS m /_e(M+1)+272.

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